## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF

Art Unit: 1614

ZIMMERMANN ET AL.

Examiner: Stone, Christopher R.

**APPLICATION NO: 10/565,453** 

FILED: MAY 18, 2006

FOR: COMBINATIONS OF A CATHEPSIN K INHIBITOR AND A

BISPHOSPHONATE IN THE TREATMENT OF BONE

METASTASIS, TUMOR GROWTH AND TUMOR-INDUCED BONI

LOSS

Commissioner for Patents PO Box 1450 Alexandria, VA 22313-1450

## **PETITION FOR EXTENSION OF TIME**

Sir:

The Office Action of October 26, 2007 has a shortened statutory time set to expire on November 26, 2007. A one-month extension is hereby requested pursuant to 37 CFR \$1.136(a).

Please charge Deposit Account No. 19-0134 in the name of Novartis in the amount of \$ 120 for payment of the extension fee. An additional copy of this paper is here enclosed. The Commissioner is hereby authorized to charge any additional fees under 37 CFR \$1.17 which may be required, or credit any overpayment, to Account No. 19-0134 in the name of Novartis.

Respectfully submitted,

Novartis Corporate Intellectual Property One Health Plaza, Building 104 East Hanover, NJ 07936-1080

Date: 12/19/07

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